

**IMPORTANT WARRANTY INFORMATION PLEASE READ  
FILL OUT AND RETURN ENCLOSED WARRANTY CARD**

THIS WARRANTY COVERS  
LEM Auto Patty Maker #687  
THE WARRANTY IS EXTENDED TO THE ORIGINAL PURCHASER ONLY

**WARRANTY DURATION:** This product is warranted to the original purchaser for a period of one (1) year from the original purchase date. **EACH UNIT COMES WITH A WARRANTY CARD, WHICH MUST BE FILLED OUT COMPLETELY AND RETURNED IMMEDIATELY, WITH A COPY OF THE PURCHASING RECEIPT. FAILURE TO RETURN YOUR WARRANTY CARD WILL LIMIT WARRANTY TO 90 DAYS WITH PROOF OF PURCHASE.**

**WARRANTY COVERAGE:** This product is warranted against defective materials or workmanship. The warranty is void if the product has been damaged by accident, misuse, neglect, modification or improper service or repairs by unauthorized personnel. It is also void if damaged in shipment or by other causes not arising out of defects in the materials or workmanship. This warranty does not extend to any units which have been in violation of written instructions furnished. This warranty covers only the product and its specific parts, not food or other products processed in it.

**WARRANTY DISCLAIMERS:** This warranty is in lieu of all warranties expressed or implied, and no representative or person is authorized to assume any other liability in connection with the sale of our products. There shall be no claims for defects or failure of performance under any theory of sort, contract or commercial law including, but not limited to negligence, gross negligence, strict liability or breach of contract. The manufacturer declines all responsibility for damage to persons, things or animals arising from the failure to comply with the norms contained in this manual. The manufacturer reserves the right to make modifications at anytime to the models while maintaining the main characteristics described herein. The manufacturer also declines all responsibility for any errors in compiling this manual.

**WARRANTY PERFORMANCE:** During the above one year warranty period, a product with a defect will either be repaired or replaced after the product has been inspected by an LEM Service Technician. **LEM RESERVES THE RIGHT TO REFUSE WARRANTY PERFORMANCE OR PRODUCT EVALUATION UNLESS THE ORIGINAL SALES RECEIPT OR THE WARRANTY CARD IS ON FILE.** The repaired product will be in warranty for the balance of the one year warranty period. No charge will be made for such repair or replacement.

**IMPORTANT NOTICE:** If any parts are missing or defective, please contact our Customer Service Department for assistance at 877-536-7763 (M-F 8:30am to 4:30pm EST). **DO NOT RETURN TO THE STORE WHERE THE PRODUCT WAS PURCHASED.**

**LEM PRODUCTS MERCHANDISE RETURN POLICY WARRANTY SERVICE:** To obtain service under terms of this warranty, please contact us at 877-536-7763 to obtain authorization prior to returning the merchandise. No merchandise will be accepted without prior authorization. Please return the product prepaid in the original packaging if possible, enclose a copy of your receipt, (keep a copy of your proof-of-purchase for your records) and include a written explanation of the issue. Ship to LEM Products, 4440 Muhlhauser Road, Suite 300, West Chester, OH 45011. LEM Products is not responsible for damage incurred in shipping, make certain to pack product properly. Return shipping charges are the responsibility of the purchaser. Packages returned to LEM should be insured for the value of the product to cover any damages that may occur during shipping.

Revised November 20, 2015

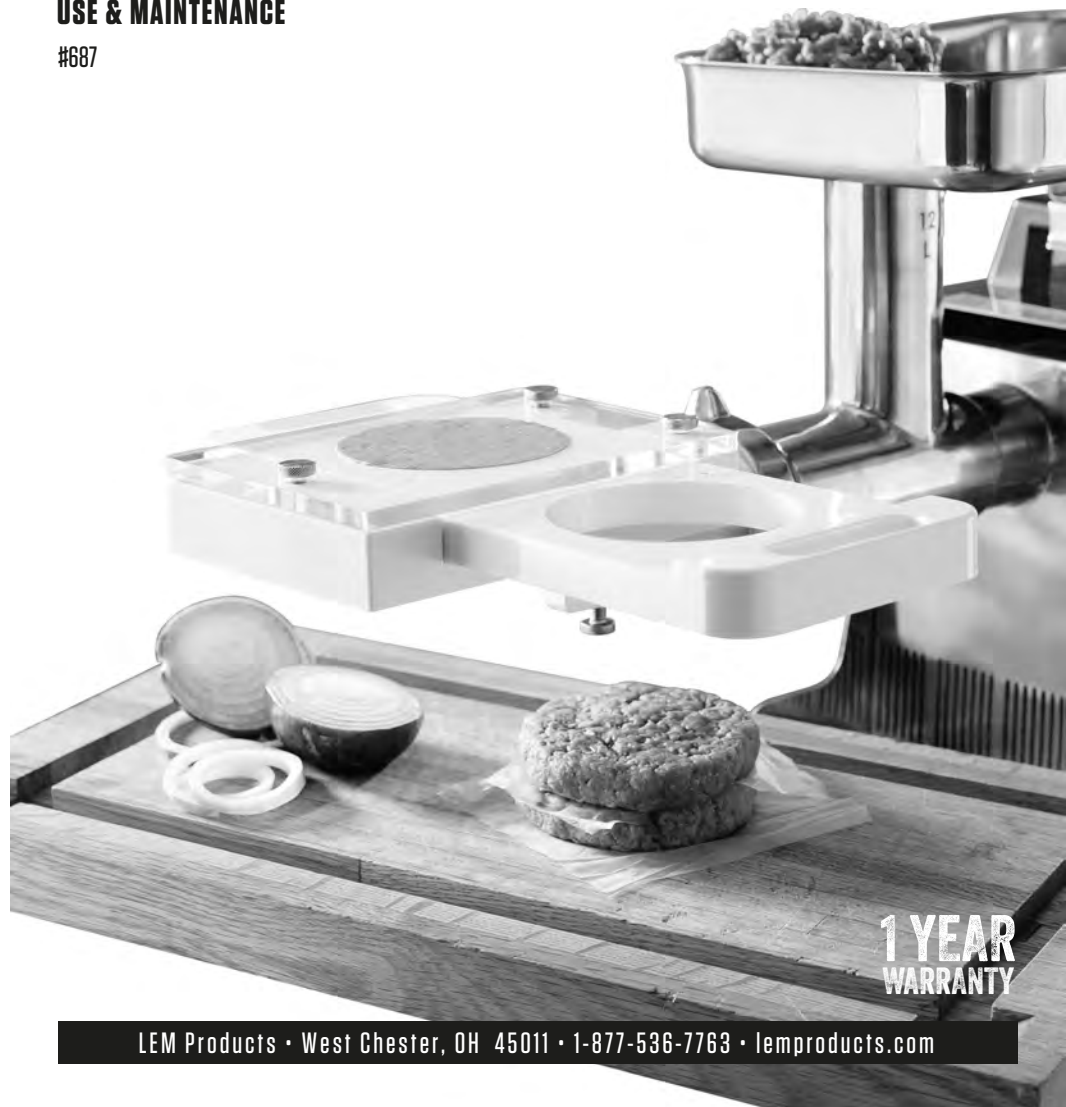
THE LEADER IN GAME PROCESSING



# AUTO PATTY MAKER GRINDER ATTACHMENT

## USE & MAINTENANCE

#687



**1 YEAR  
WARRANTY**

## ⚠ GENERAL WARNINGS AND SAFETY INFORMATION ⚠

### IT IS IMPORTANT TO READ AND UNDERSTAND ALL OF THE INSTRUCTIONS AND SAFEGUARDS PRIOR TO USE

1. Always ensure that the appliance is properly assembled and safely set up before use.
2. **DO NOT** leave the appliance unattended if it can be switched on and operated.
3. **CAUTION:** This appliance is not recommended for use near or by children or persons with certain disabilities. Set up and store the appliance out of reach of children. When not in use, store device in a secure and dry place out of reach of children.
4. Store appliance in upright position to extend life of motor.
5. **WARNING:** Heavy object, to avoid muscle strain or back injury, use lifting aids and proper lifting techniques when moving appliance.
6. The appliance must be connected to an 120V AC electric supply only.
7. For your safety, this unit is equipped with a 3-pronged, grounding plug and must be plugged into a properly grounded outlet. If your outlet is not of the proper type, it is your responsibility to have the outlet and wiring changed to the correct type. Do not cut off the third (grounding) prong. Do not use an adapter.
8. Using this appliance with an extension cord may cause a decrease in electrical current, causing the motor to be over worked and possibly catch fire.
9. Do not operate with a damaged cord or plug, after the unit malfunctions, has been damaged in any way or if appliance has been immersed in water or other liquid. Return unit to LEM Products for assessment and repair.
10. Always unplug unit when not in use, when changing parts or cleaning.
11. Never unplug by pulling on the power cord, always pull directly on the plug itself.
12. Do not let cord hang over edge of table or counter, contact sharp edges or touch hot surfaces.
13. Indoor use only. To protect against the risk of electrical shock, never immerse the device in water and do not expose the device to rain or moisture. **WARNING:** In the event the device should fall into water, remove the plug from the wall socket before attempting to remove the unit from the water. If submergence occurs, have the appliance examined by an authorized technician before use.
14. To protect against the risk of electrical shock, **DO NOT** use the appliance if your hands are wet or if you are standing on a wet floor. **DO NOT** use the appliance if it is wet or moist. **DO NOT** operate this device with wet hands or bare feet. **DO NOT** operate near running water.
15. The appliance is designed for domestic use and not for commercial purposes.
16. **DO NOT** use the appliance on bones, deep frozen food, hard items or non-food items.
17. Use the appliance with the supplied accessories only. **WARNING:** The use of attachments not recommended or sold by the manufacturer may cause injury, damage to personal property, and may void your warranty.
18. **WARNING:** Do not use while under the influence of alcohol or drugs (prescription or non-prescription) as these may impair user's ability to properly assemble or safely operate the appliance.
19. The manufacturer declines any responsibility in the case of improper use of this product. Improper use of this product voids the warranty.
20. Avoid contacting moving parts. Wait until all parts have come to a complete stop and disconnect from the power source before removing any parts of the appliance.
21. **DO NOT** operate the appliance without the upper case installed.
22. **DO NOT** use fingers to push meat into appliance while the unit is running, doing so may cause serious injury.
23. Thoroughly hand-wash all parts in warm soapy water prior to use. **DO NOT SOAK. NOT DISHWASHER SAFE** (discoloration may occur).
24. Tie back loose hair and clothing. Remove neckties, rings, watches, bracelets or other jewelry before operating.
25. Use on a level, stable surface to prevent tipping. Never move the appliance while in use.
26. **WARNING:** Knives are **SHARP!** To avoid injury, use extreme caution when handling.
27. When unit is turned off, cooling fan will no longer operate. **DO NOT** touch housing during cool down period. Housing will take a few minutes to cool down after unit is turned off.

## 28. SAVE THESE INSTRUCTIONS

## BEFORE USING

1. Disassemble and clean all the surfaces thoroughly.
2. Unscrew the three locking knobs that secure the clear top plate to the body of the Auto Patty Maker.
3. With the components separated, clean all surfaces thoroughly with soap and hot water or in the top rack of your dishwasher.

## REASSEMBLY

1. Place the slider on the Auto Patty Maker, making sure the top side of the slider is facing up.
2. Place the clear top plate over the slider, aligning the holes for the locking knobs.
3. Hand tighten all locking knobs to secure the clear top plate. **DO NOT** over tighten. **DO NOT** use tools to tighten locking knobs.

## ATTACHING TO GRINDER

1. Your Auto Patty Maker comes with a set of four adapter tubes. Using the retaining ring from your grinder, choose the tube that fits your machine. The tube will fit inside the retaining ring just like a regular stuffing tube.
2. With the proper tube in place, attach the retaining ring to the grinder. Be sure the slot on the tube is facing down. On your grinder, install either the stuffing plate/spacer or the knife and cutting plate.
3. With the retaining ring tightened snugly, slide the mouth of the Auto Patty Maker over the tube end, aligning the groove in the Auto Patty Maker with the slot in the tube. This will ensure that the clear plastic side is facing up.
4. Tighten the locking knob on the underside of the Auto Patty Maker firmly. **DO NOT** over-tighten the locking knob. **DO NOT** use tools to tighten the locking knob.

## MEAT GRINDER OPERATION

1. With the Patty Maker attached to your grinder, position the patty-forming slide all the way to the right or left.
2. Slowly begin feeding meat into the grinding head. Watch through the clear top plate as the patty chamber begins to fill.
3. When the patty chamber is completely full, push the patty forming slider to the opposite side.
4. Be ready to catch the perfectly formed patty as it drops from the slide.
5. As the first patty drops into your hand, the next patty will already start forming.
6. Repeat this motion while continually adding meat to the grinder.
7. Do not feed the grinder faster than you can eject and stack your patties. If the patty-forming chamber overfills, meat will begin to push between the slide and the body of the Auto Patty Maker.

## CLEANING

1. Disassemble the Auto Patty Maker.
2. Clean all components thoroughly with hot water and mild detergent.
3. Do not scour the clear top plate.
4. The Auto Patty Maker is top rack dishwasher safe.

**After cleaning, make sure the Auto Patty Maker is thoroughly dried before storing.**